# **RT422**

### 22 TON CAPACITY 27 ft. - 70 ft. BOOM

(FULL POWER) 85% OF TIPPING

## 25 ft. - 43 ft. TELE. BOOM EXTENSION (ON OUTRIGGERS - 360°)

	25 ft. LENGTH				34 ft. LENGTH				43 ft. LENGTH									
Radius	0° OF	FSET	15° OF	FSET	30° O	FFSET	တ္ဝ	FFSET	15 ° C	FFSET	30° C	FFSET	0° O	FFSET	15° O	FFSET	30° O	FFSET
in Feet	Boom angle Ref.	Cap. Ibs.	Boom angle Raf.	Cap. lbs.	Boom angle Ref.	Cap. Ibs.	Boom angle Ref.	Cap.	Boom angle Ref.	Cap. Ibs.	Boom angle Ref.	Cap. Ibs.	Boom angle Ref.	Cap. lbs.	Boom angle Ref.	Cap. lbs.	Boom angle Ref.	Cap. los.
20	78.0	12,500					78.0	*8,500					78.0	*5,000				
25	75.0	10,750	78.0	7,500			77.0	8,030					77.5	4,750				
30	71.5	9,810	74.5	6,870	78.0	*5,500	74.0	7,170	78.0	*5,500			75.0	4,360				
35	68.0	8,930	71.0	6,330	74.5	5,110	71.0	6,390	75.5	4,910	78.0	*3,600	72.0	4,020	78.0	3,000		
40	64.5	7,200	67.5	5,860	71.0	4,770	0.88	5,680	72.5	4,540	76.0	3,290	69.5	3,710	75.5	2,800	78.0	*2,300
45	61.0	5,670	64.0	5,450	67.5	4,490	65.0	5,040	69.0	4,180	72.5	2,930	66.5	3,420	72.5	2,650	76.5	2,210
50	57.0	4,510	60.0	4,510	63.5	4,260	61.5	4,590	66.0	3,840	69.5	2,650	64.0	3,170	70.0	2,510	73.5	2,160
55	53.0	3,600	56.0	3,600	59.5	3,600	58.5	4,010	62.5	3,510	66.0_	2,430	61 0	2,940	67.0	2,400	70.5	2,100
. 60	49.0	2,860	52.0	2,860	55.5	2,860	55.0	3,260	59.0	3,200	62.0	2,250	58.0	2,730	64.0	2,300	67.0	2,030
65	44.0	2,260	47.0	2,260	50.5	2,260	51.0	2,650	55.5	2,650	58.5	2,100	54.5	2,540	60.5	2,210	63.5	1,970
70							47.5	2,130	51.5	2,130	54.0	1,970	51.5	2,360	57.5	2,130	60.0	1,890
75													48.0	2,140	54.0	2,060	56.5	1,820
80								i					44.0	1,780	50.0	1,780	52.0	1,730

\*This capacity is based upon the maximum obtainable boom angle.

A6-829-008268

#### NOTES FOR LIFTING WITH 25 ft. FIXED EXTENSION OR 25 ft. - 43 ft. TELE. BOOM EXTENSION

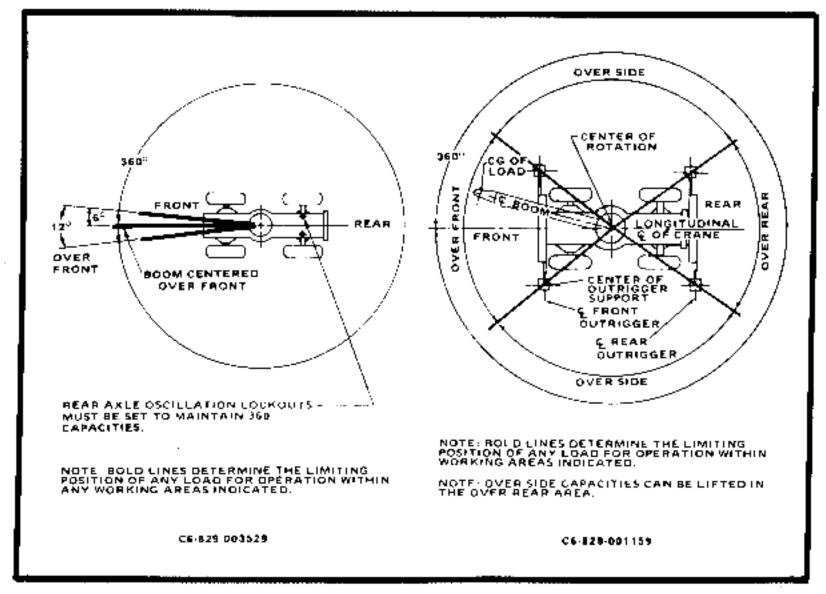
- 1. All capacities above the bold line are based on structural strength of boom extension and do not exceed 85% of tipping load, in accordance with SAE J765 OCT80.
- and do not exceed 85% of tipping load, in accordance with SAE J765 OCT80.

  2. 25 ft. (7.6 m), 34 ft. (10.4 m) and 43 ft. (13.1 m) boom extension lengths may be used for double or single line lifting service. Double line lifting service is required when unit is equipped with a Krueger L.M.I.
- 3. For main boom lengths less than fully extended with the boom extension erected, the rated loads are determined by boom angle. Use only the column which corresponds to the boom extension length and offset for which the machine is set up. For boom angles not shown, use the rating of the next lower boom angle.
  WARNING: Operation of this machine with heavier loads than the capacities listed is strictly prohibited. Machine tipping with boom extension occurs rapidly and without
- 4. Boom angle is the angle above or below horizontal of the longitudinal axis of the
- boom base section after lifting rated load.

  5. WARNING: The Krueger L.M.I. will not compensate for reeving/rigging accessories on the main boom nose or auxiliary boom nose when programmed to monitor the boom extension. Remove all reeving/rigging accessories from main boom when using boom
- 6. Capacities listed are with outriggers fully extended and vertical jacks set only.
- 7. \*BOOM EXTENSION WARNING: For main boom length greater than 60 ft. (18.3 m) with 25 ft. 43 ft. (7.6 13.1 m) tele. boom extension in working position, the boom angle must not be less than 30° since loss of stability will occur causing a tipping condition. The boom angle is not restricted for main boom length equal to or less than 60 ft. (18.3 m).

\*This warning also applies for boom extension erection purposes.

#### LIFTING AREA DIAGRAM





#### ON OUTRIGGERS FULLY EXTENDED - 360°

Radius in	Mair	25 ft. E×t. & 70 ft.				
Feet	27	40	50	60	70	95
8	44,000	43,650	42,450			
	(64)	(73)	(76.5)		[	
9	41,000	41,000	39,850			See
	(61.5)	(71.5)	(75.5)			Warning Note 17
10	38,000	38,000	37,550			
	(59)	(70)	(74)			
12	31,450	31,450	31,450	31,450		
	(54)	(66.5)	(71.5)	(75.5)		
15	24,300	24,300	24,300	24,300	22,000	<u> </u>
	(45)	(61.5)	(68)	(72)	(76.5)	
20	18,000	17,650	17,650	17,650	17,650	12,500
L!	(23)	(52.5)	(61.5)	(67)	(72)	(78)
25	·	13,300	13,300	13,300	13,300	10,750
		(42)	(54.5)	(61.5)	(67)	(74.5)
30	See Warning	10,400	10,400	10,400	10,400	9,810
	Note 16	(28.5)	(46.5)	(55.5)	(62.5)	(71)
35			8,370	8,370	8,370	8,930
			(37.5)	(49.5)	(57.5)	(67.5)
40			6,630	6,630	6,630	7,820
			(25)	(42.5)	(52)	(64)
45				5,370	5,370	6,210
				(34)	(46)	(60.5)
50				4,410	4,410	5,040
				(23.5)	_	(57)
55					3,660	4,140
					(31.5)	(52.5)
60					3,060	3,430
					(21.5)	(48.5)
65						2,860 (44)
Min. bo	om angle	(deg.) for	r indicate	d length		• • • •
	Min. boom angle (deg.) for indicated length (No load) 0					
Max.bo	om lengt	h (ft.) at	0 deg. bo	om		
		angle	(No Loa	ıd) ;	70	95

NOTE: Boom angles are in degrees.

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#### GENERAL:

- Rated loads as shown on capacity chart pertain to this crane as Modifications to the crane or use of optional equipment other than the capacity. Use only the jib or boom extension supplied with this extensions without the written approval of Grove Mfg. Co.
- Construction equipment can be hazardous if improperly operated or shall be in compliance with the information in the Operator's and Manuals supplied with this crane. If these manuals are missing, order in
- 3. The operator and other personnel associated with this crane shall for applicable American National Standards Institute (ANSI) Safety Stan SETUP:
  - The crane shallsbe leveled on a firm supporting surface. Depending on may be necessary to have structural supports of sufficient strength spread the load to a larger bearing surface.
  - For outrigger operation, outriggers shall be fully extended with to operating the boom or lifting loads.
  - 3. When equipped with front jack cylinder, the front jack cylinder sha procedure.
  - 4. When equipped with extendable counterweight, the counterweight s. Tires shall be inflated to the recommended pressure before lifting on a
  - Tires shall be inflated to the recommended pressure before lifting on it.
     With certain boom and hoist tackle combinations, maximum capacitic cable lengths.
  - Rotation resistant wire rope is best suited for single line liftin
    manufacturer for specific recommendations concerning multiple part
     Do not transport crane with boom extension or jib erected.
- OPERATION:

  1. Rated loads at rated radius shall not be exceeded. Do not tip the ma
  - clamshell operation, weight of load must not exceed 80% of rated lift.

    2. All rated loads have been tested to and meet minimum requirement Boom Crane Structures Method of Test, and do not exceed.
  - by SAE J765 OCT80 Crane Stability Test Code.

    3. Rated loads include the weight of hook block, slings and auxiliary lift shall be subtracted from the listed ratings to obtain the not load which
  - shall be subtracted from the listed ratings to obtain the net load which 4. Load ratings are based on freely suspended loads. No attempt shall the ground in any direction.

Rated loads do not account for wind on lifted load or boom. It is received to the second of the secon

## RT422

### 22 TON CAPACITY 27 ft. - 70 ft. BOOM

(FULL POWER) 85% OF TIPPING

### RATED LIFTING CAPACITIES IN POUNDS 27 ft. - 70 ft. BOOM

#### ON RUBE

16:0

Stationary

Capacity

Defined Arc (3) Over Fro

36,350 (a

1,400 (e

980 (e

#### 14:00x24 TIRES

Radius	Stationary Capacity	Stationary Capacity	Pick&CarryCap. Up to 2.5 MPH
in Feet	Defined Arc (3) Over Front	360° Arc	Boom Centered (7) Over Front
8	27,900 (a)	24,750 (a)	25,200 (a)
9	25,400 (a)	19,950 (a)	23,200 (a)
10	23,300 (a)	16,600 (b)	21,450 (a)
12	20,100 (a)	12,200 (5)	18,600 (a)
15	15,800 (b)	8,410 (b)	15,350 (a)
20	9,650 (c)	4,910 (d)	9,650 (b)
25	6,500 (c)	3,160 (e)	6,500 (c)
30	4,670 (d)	2,120 (e)	4,670 (c)
<b>3</b> 5	3,440 (e)	1,410 (e)	3,440 (d)
40	2,570 (e)	890 (e)	2,570 (d)
45	1,910 (e)		1,910 (e)
50	1,400 (e)		1,400 (e)
55	980 (e)		980 (e)
		A C. 9 70.	AA4536

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9	32,200 (a
10	29,100 (a
12	23,500 (a
15	15,800 (b
20	9,650 (c
25	6,500 (c
30	4,670 (d
35	3,440 (e
40	2,570 (e
45	1,910 (e

Radius

in

Feet

50 55

Maximum Permissible Boom Length:

(a) 27 ft.

(d) 60 ft.

(b) 40 ft.

{e} 70 ft.

(c) 50 ft.

		Main Boom 70 ft.
ront	Min, boom angle (deg.) for indicated length	23
No Load)	Max, boom length (ft.) at 0 deg, boom angle	60
60°	Min. boom angle (deg.) for indicated length	48
	Max. boom length (ft.) at 0 deg. boom angle	40

- 1. Capacities do 1
- 2. Capacities are

14:00x 16:00x 17,5x2

- 3. Defined Arc •
- 4. Capacities app upon as a capa
- Capacities are 6. On rubber lifti
- 7. For pick and i and load resti maximum ratii
- 8. Axle lockouts functioning: F lockout system
- 9. All lifting dep inflation pressi crane.
- 10. Creep not ove

#### NOTES FOR LIFTING CAPACITIES

originally manufactured and equipped. that specified can result in a reduction of crane, do not substitute jibs or boom

maintained. Operation and maintenance d Safety Handbooks, Service and Parts replacements from the manufacturer. fully acquaint themselves with the latest ndards for cranes.

n the nature of the supporting surface, it th under the outrigger floats or tires to

tires raised free of crane weight before

all be set in accordance with the written

shall be fully extended before operation. rubber.

ties may not be obtainable with standard

ing operations. Consult the wire rope t reeving.

achine to determine allowable loads. For ting capacities.

nts of SAE J1063 OCTB0 - Cantilevered

of the tipping load as determined

ifting devices and their combined weights ch may be lifted.

I be made to move a load horizontally on

Rated loads are for lift crane service only.

7. Do not operate at a radius or boom length wh overturn without any load on the book. 8. The maximum load which can be telescoped

maintenance, but it is safe to attempt retraction 9. When either boom length or radius or both ar next larger radius or boom length shall be used.

10. For safe operation, the user shall make due uneven ground, out of level conditions, high v of loads, hazardous conditions, experience of wires, etc. Side pull on boom or jib is extremely

11. Power telescoping boom sections must be exter

12. Handling of personnel from the boom is not a Grove Manufacturing Company.

Keep load handling devices a minimum of 18 in 14. The boom angle before loading should be great

15. Capacities appearing above the bold line are I upon as a capacity limitation.

16. Capacities for the 27 ft. (8.3 m) boom length st fully retracted, capacities shall not exceed those 17. For boom lengths less than 95 ft. (29 m) with

determined by boom angle only in the column use rating of next lower boom angle. For this mode is to be selected on the Krueger L.M.I. \* \*WARNING: The Krueger L.M.I. readings are accu

DEFINITIONS:

1. Operating Radius: Horizontal distance from a before loading to the center of the vertical hois

2. Loaded Boom Angle (Shown in parenthesis or base section and the horizontal, after lifting the

3. Working Area: Areas measured in a circular ar area diagram. 4. Freely Suspended Load: Load hanging free with

5. Side Load: Horizontal force applied to the lifte

commended when wind velocity is above

educed.



### POUNDS

#### ON RUBBER CAPACITIES

#### 16:00x24 TIRES

Radius	Stationary Capacity	Stationary Capacity	Pick & Carry Cap. Up to 2.5 MPH
in Feet	Defined Arc (3) Over Front	350° Arc	Boom Centered (7) Over Front
8	36,350 (a)	24,750 (a)	31,750 (a)
9	32,200 (a)	19,950 (a)	30,000 (a)
10	29,100 (a)	16,600 (b)	28,200 (a)
12	23,500 (a)	12,200 (b)	23,500 (a)
15	15,800 (b)	8,410 (b)	15,800 (a)
20	9,650 (c)	4,910 (d)	9,650 (b)
25	6,500 (c)	3,160 (e)	6,500 (c)
30	4,670 (d)	2,120 (e)	4,670 (c)
35	3,440 (e)	1,410 (e)	3,440 (d)
40	2,570 (e)	890 (e)	2,570 (d)
45	1,910 (e)		1,910 (e)
50	1,400 (e)		1,400 (e)
55	980 (e)		980 (e)

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#### 17.5x25 TIRES

Radius	Stationary Capacity	Stationary Capacity	Pick & Carry Cap. Up to 2.5 MPH
in Feet	Defined Arc (3) Over Front	360' Arc	Boom Centered (7) Over Front
8	36,300 (a)	24,750 (a)	28,400 (a)
9	31,950 (a)	19,950 (a)	26,200 (a)
10	27,900 (a)	16,600 (b)	24,250 (a)
12	23,100 (a)	12,200 (b)	21,050 (a)
15	15, <b>800</b> (b)	8,410 (b)	15,800 (a)
20	9,650 (c)	4,910 (d)	9,650 (b)
25	6,500 (c)	3,160 (e)	6,500 (c)
30	4,670 (d)	2,120 (e)	4,670 (c)
35	3,440 (e)	1,410 (e)	3,440 (d)
40	2,570 (e)	890 (e)	2,570 (d)
45	1,910 (e)		1,910 (e)
50	1,400 (e)		1,400 (e)
55	980 (e)		980 (e)

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#### **NOTES FOR RUBBER CAPACITIES**

1. Capacities do not exceed 85% of tipping loads as determined by test in accordance with SAE J765 OCT 80.

2. Capacities are applicable to machines equipped with:

 14:00x24 (16 ply)
 90 PSI
 85 PSI

 16:00x24 (16 ply)
 80 PSI
 65 PSI

 17.5x25 (20 ply)
 95 PSI
 85 PSI

- 3. Defined Arc Over front includes  $\pm 6^\circ$  on either side of longitudinal centerline of machine,
- 4. Capacities appearing above the bold line are based on structural strength and tipping should not be relied upon as a capacity limitation.
- Capacities are applicable only with machine on firm level surface.On rubber lifting with boom extension not permitted.
- 7. For pick and carry operation, boom must be centered over front of machine, mechanical swing lock engaged and load restrained from swinging. When handling loads in the structural range with capacities close to maximum ratings, travel should be reduced to creep speeds.
- Axle lockouts must be functioning before lifting on rubber. (Check automatic lockout system for proper functioning: Refer to "Operation and Maintenance Manual" for description of a proper functioning axle lockout system).
- All lifting depends on proper tire inflation, capacity and condition. Capacities must be reduced for lower tire inflation pressures. See lifting capacity chart for tire used. Damaged tires are hazardous to safe operation of crane.
- 18. Creep not over 200 ft. (61 m) of movement in any 30 minute period and not exceeding 1 mph (1.6 kph).

crane service only.

idius or boom length where capacities are not listed. At these positions, the crane may

oad on the hook. high can be telescoped is not definable because of variations in loadings and crane

afe to attempt retraction and extension within the limits of the capacity chart. gth or radius or both are between values listed, the smallest load shown at either the com length shall be used.

e user shall make due allowances for his particular job conditions, such as: soft or level conditions, high winds, side loads, pendulum action, jerking or sudden stopping anditions, experience of personnel, two machine lifts, traveling with loads, electric

boom or jib is extremely dangerous. m sections must be extended equally at all times.

from the boom is not authorized except with equipment furnished and installed by company.

rices a minimum of 18 inches (45.7 cm) below boom head at all times.

loading should be greater than the loaded boom angle to account for deflection. bove the bold line are based on structural strength and tipping should not be relied tation.

.. (8.3 m) boom length shall be lifted with the boom fully retracted. If the boom is not less shall not exceed those shown for the 40 ft. (12.2 m) boom length.

than 95 ft. (29 m) with the 25 ft. (7.6 m) boom extension erected, the rated loads are angle only in the column headed by 95 ft. (29 m) boom. For boom angles not shown er boom angle. For this load column the 25 ft. (7.6 m) boom extension operational on the Krueger  $\bot$ . M.1.\*

L.M.I. readings are accurate only if all powered boom sections are fully extended.

rizontal distance from a projection of the axis of rotation to the supporting surface enter of the vertical hoist line or tackle with load applied.

Shown in parenthesis on main boom capacity chart): is the angle between the boom.

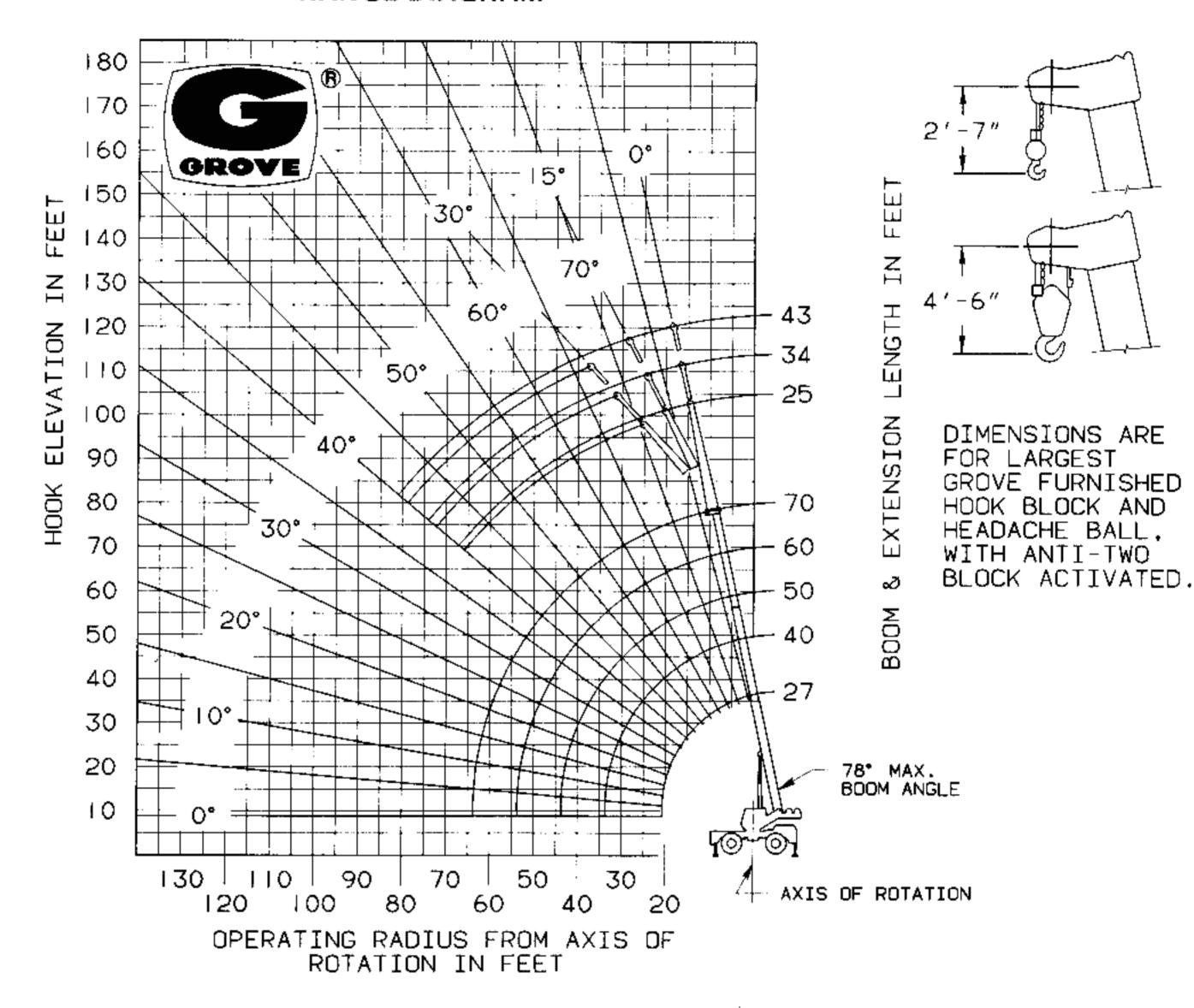
orizontal, after lifting the rated load at the rated radius with the rated boom length. neasured in a circular arc about the center line of rotation as shown on the working

i: Load hanging free with no direct external force applied except by the lift cable. force applied to the lifted load either on the ground or in the air.

## GROVE

## RT422

#### **RANGE DIAGRAM**



#### WEIGHT REDUCTION FOR LOAD HANDLING DEVICES

25 ft. FIXED EXTENSION w/27 ft70 ft. BOOM						
†Stowed †Erected	-	294 lbs. 1,471 lbs.				
25 ft43 ft. TELE. BO w/27 ft70 ft		EXTENSION				
†Stowed		538 lbs.				
Erected (retracted)	-	3,906 lbs.				

<sup>†</sup>Reduction of Main Boom Capacities.

†Erected (extended)

HOOKBLOCKS:	•••
22 Ton, 3 Sheave 499 It	)B.
15 Ton, 2 Sheave	98.
12 Ton, 1 Sheave 360 lb	<b>)5</b> .
5 Ton Headache Ball , 172 it	<b>)S</b> .
Auxiliary Boom Head 145 Ib	8.

NOTE: All load handling devices and boom attachments are considered part of the load and suitable allowances MUST BE MADE for their combined weights.

Weights are for Grove furnished equipment.



n No. LCSH7422-70F P.-95%

GROVE MANUFACTURING COMPANY

4,995 lbs.

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